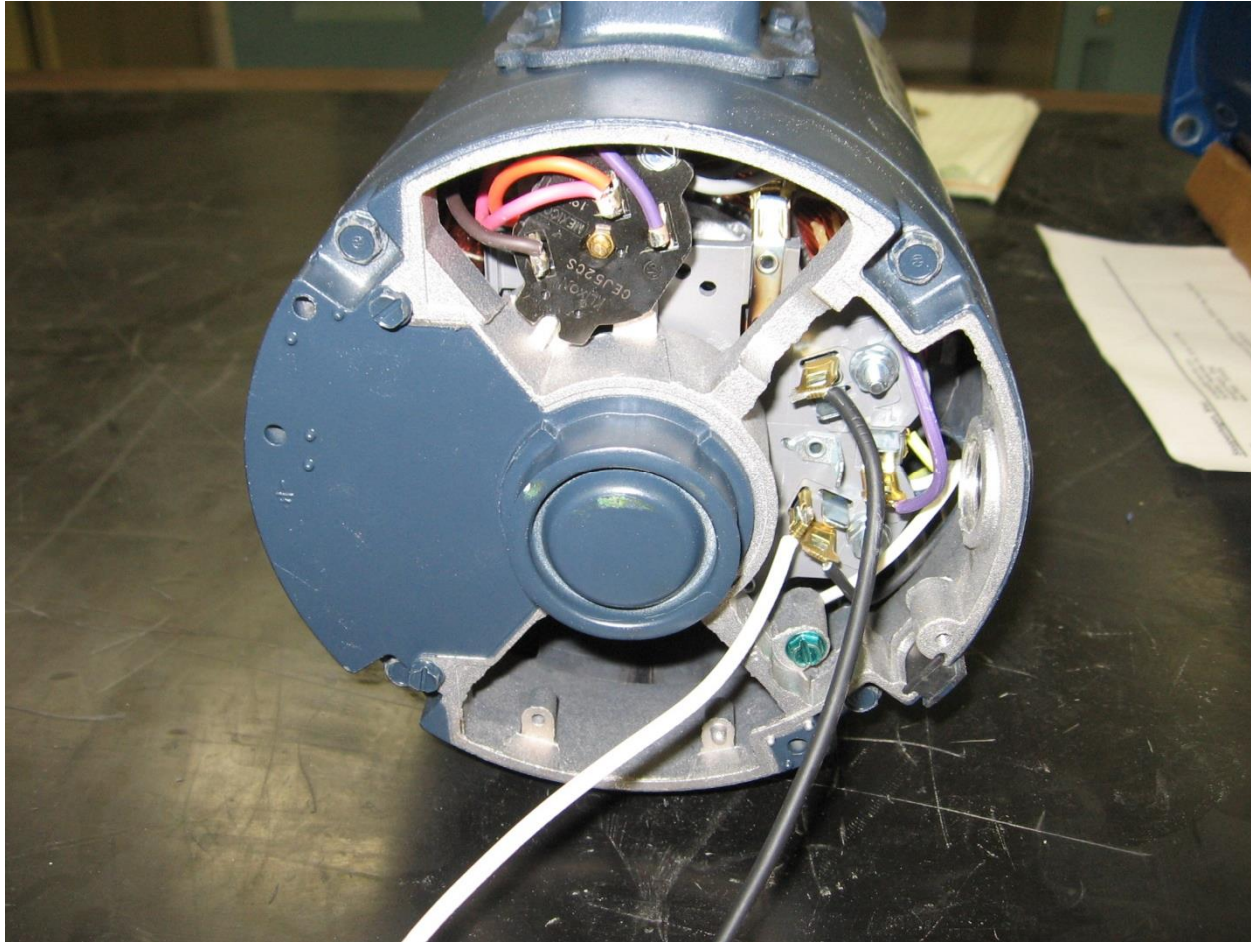
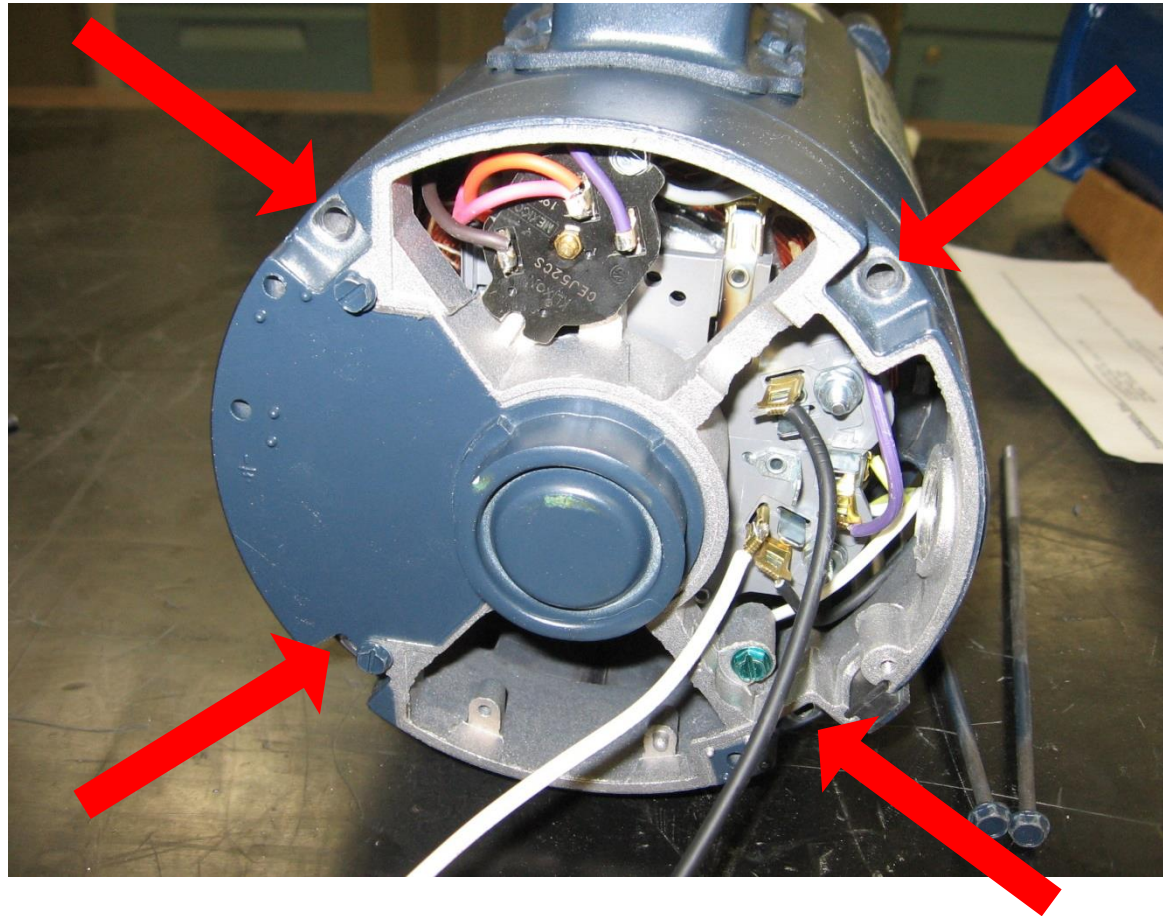


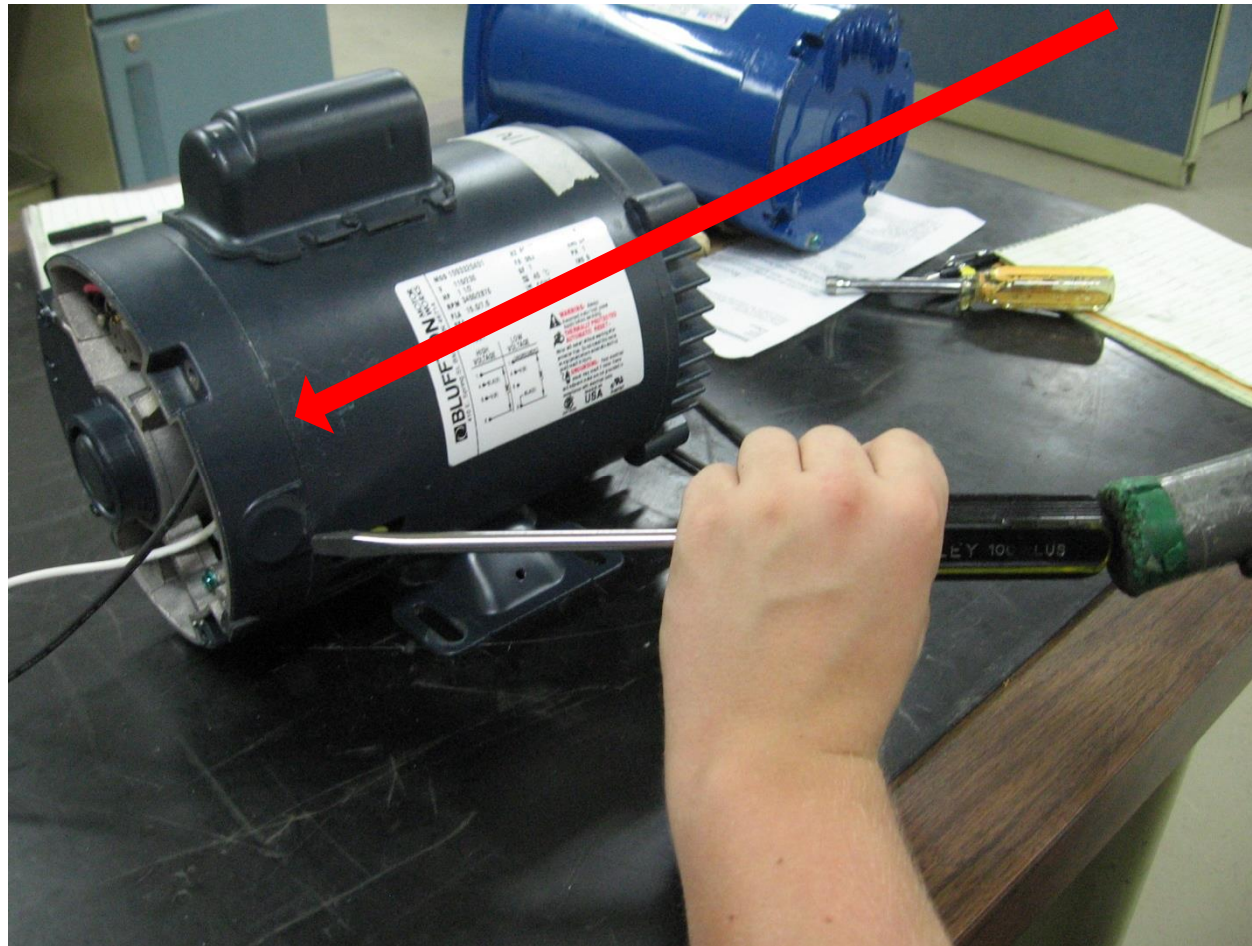
End Bell Removal



Remove the four 5/16 Thru Bolts



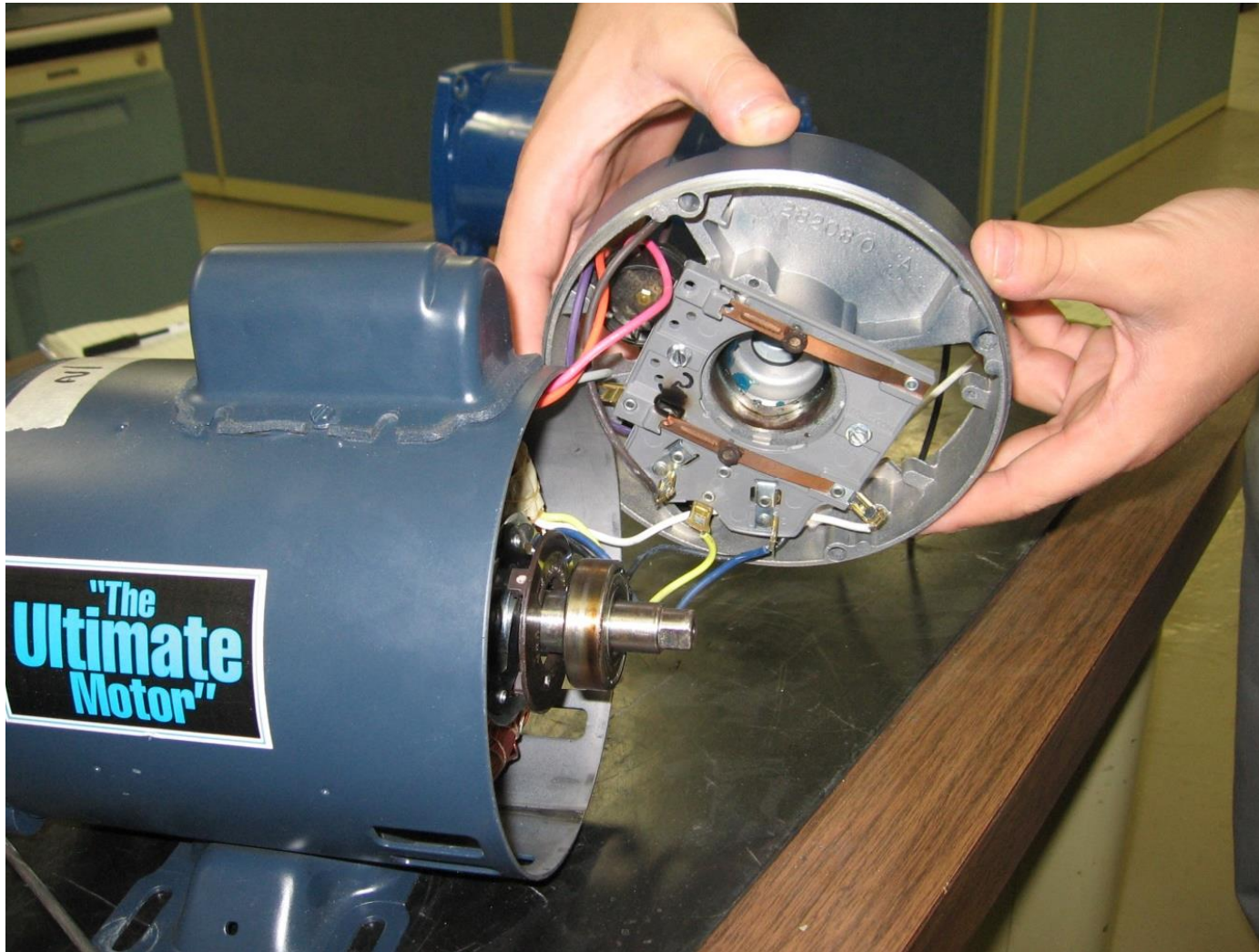
Pound flathead screwdriver against small lip to loosen the end bell.



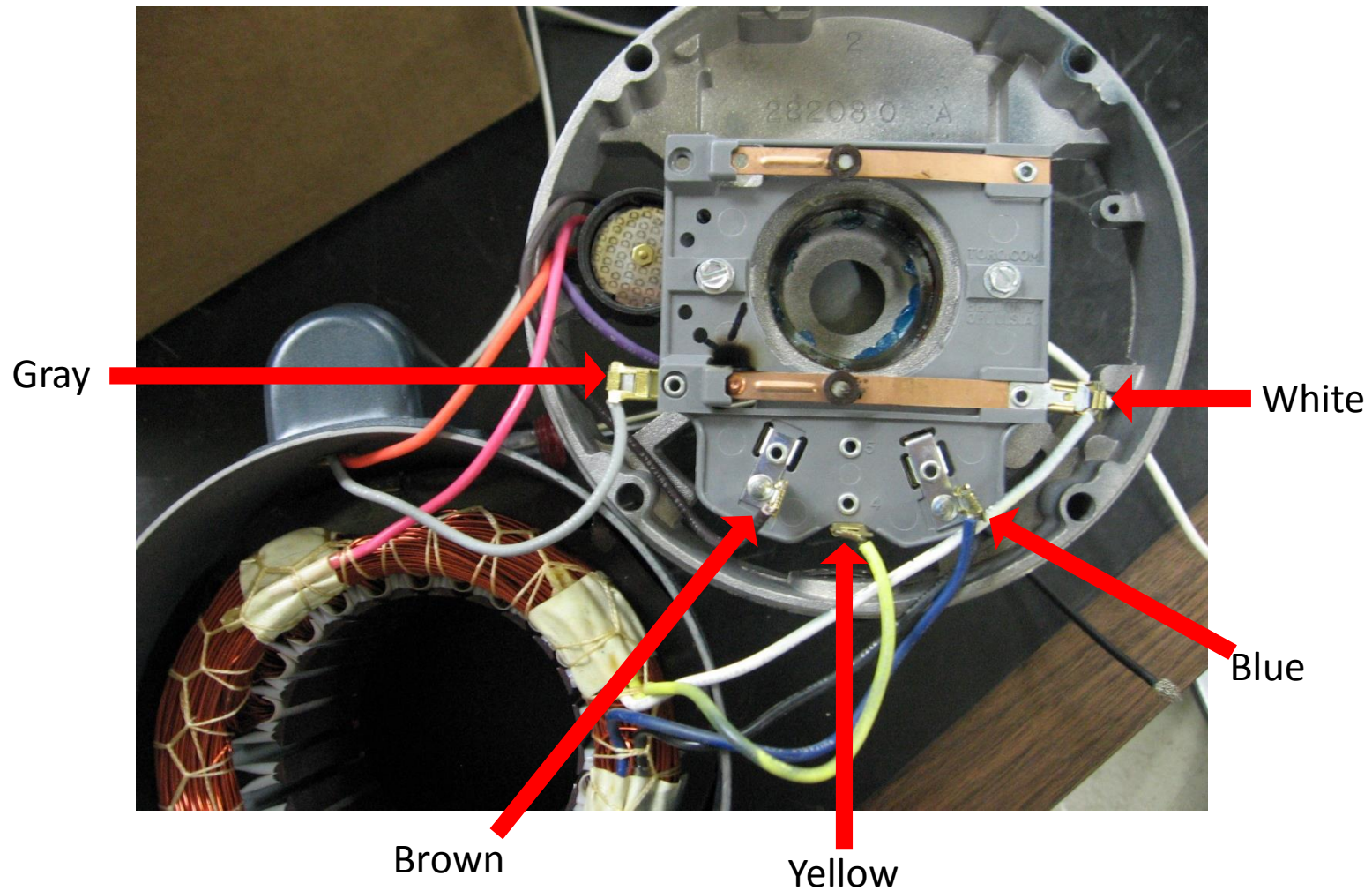
Once it begins to loosen, place the driver in the small recess between the motor and end bell and pound until the end bell is free.



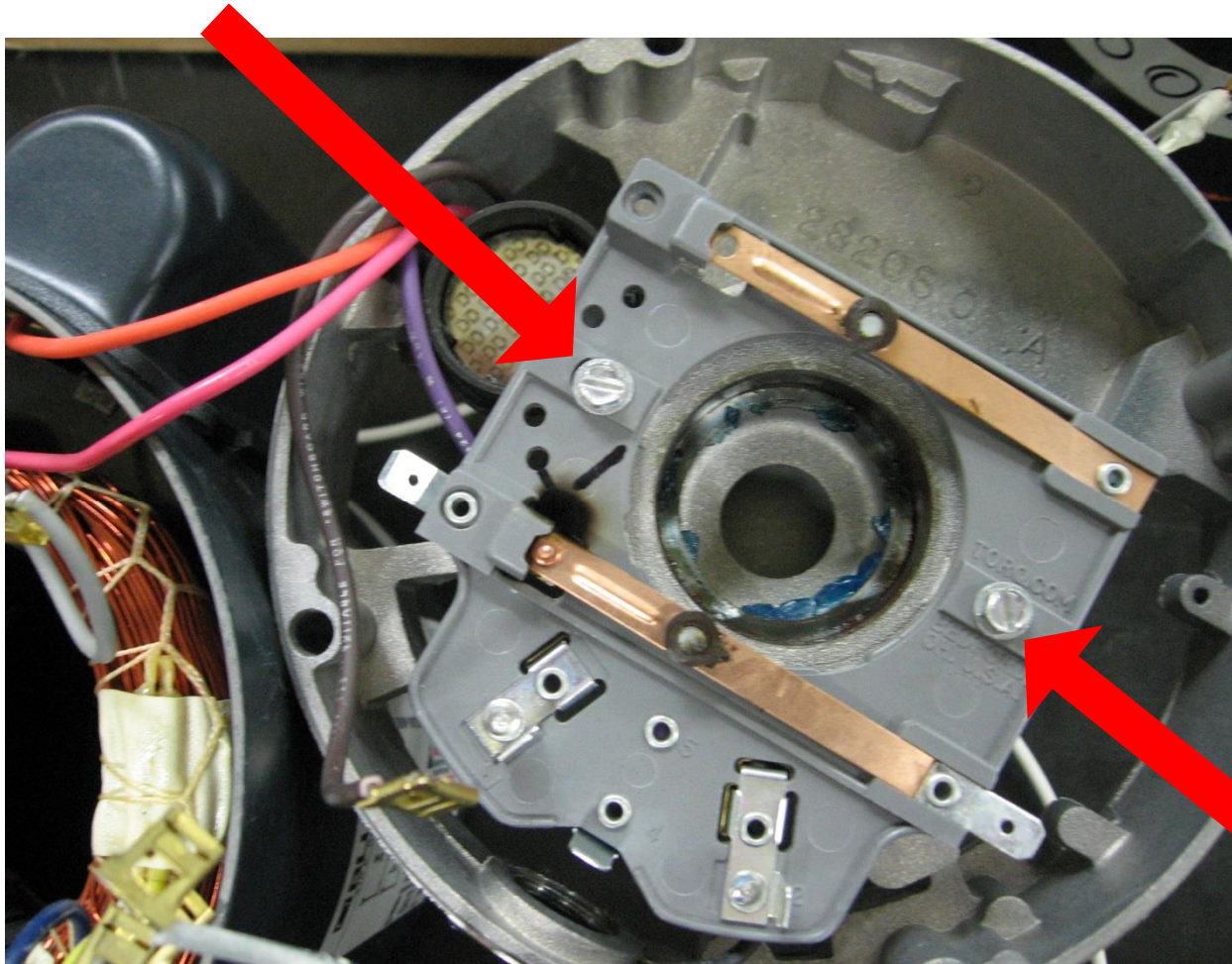
Once free, pull the end bell away from the motor.



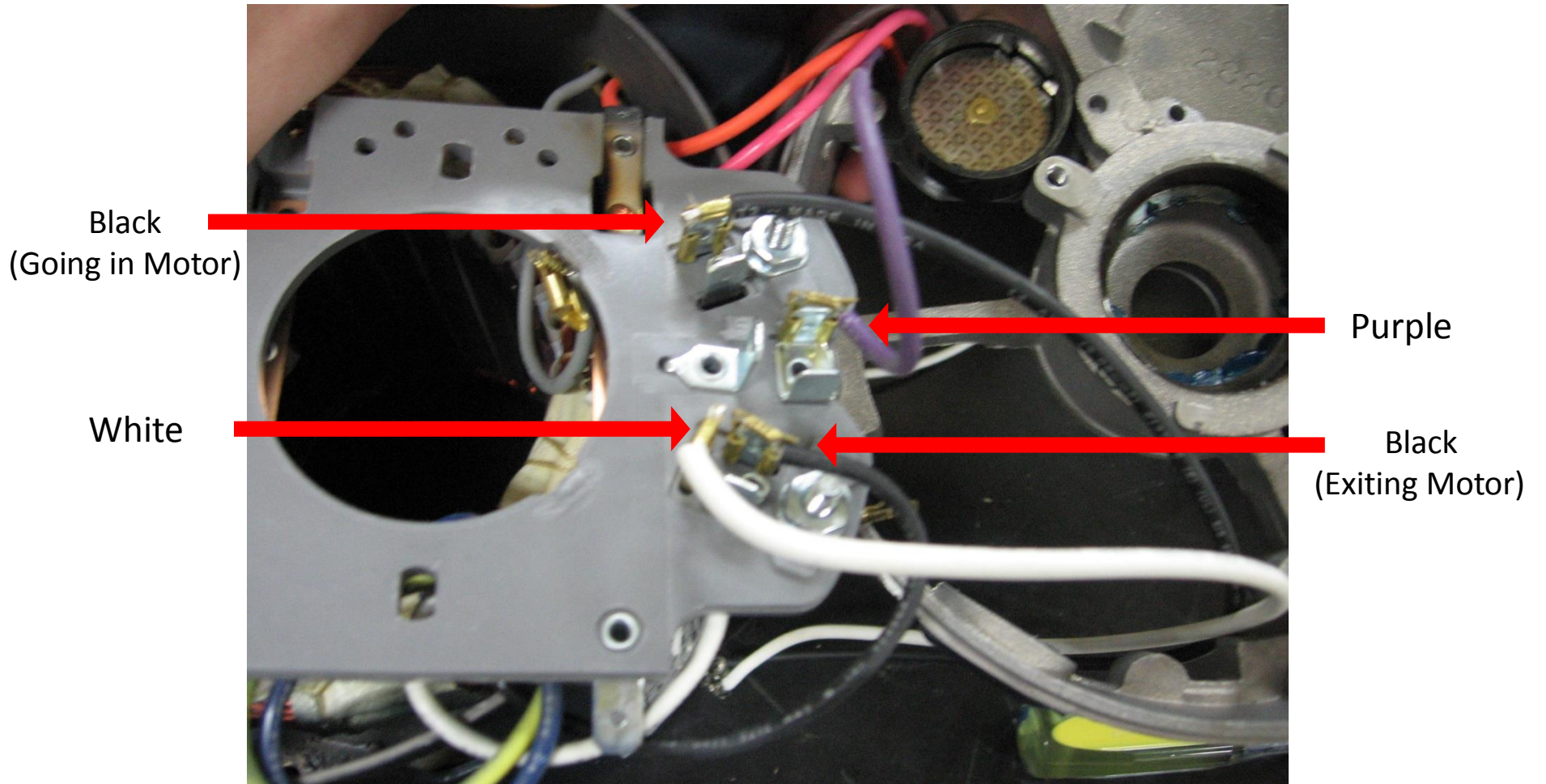
Remove five leads from the switch, noting the placement of the leads.



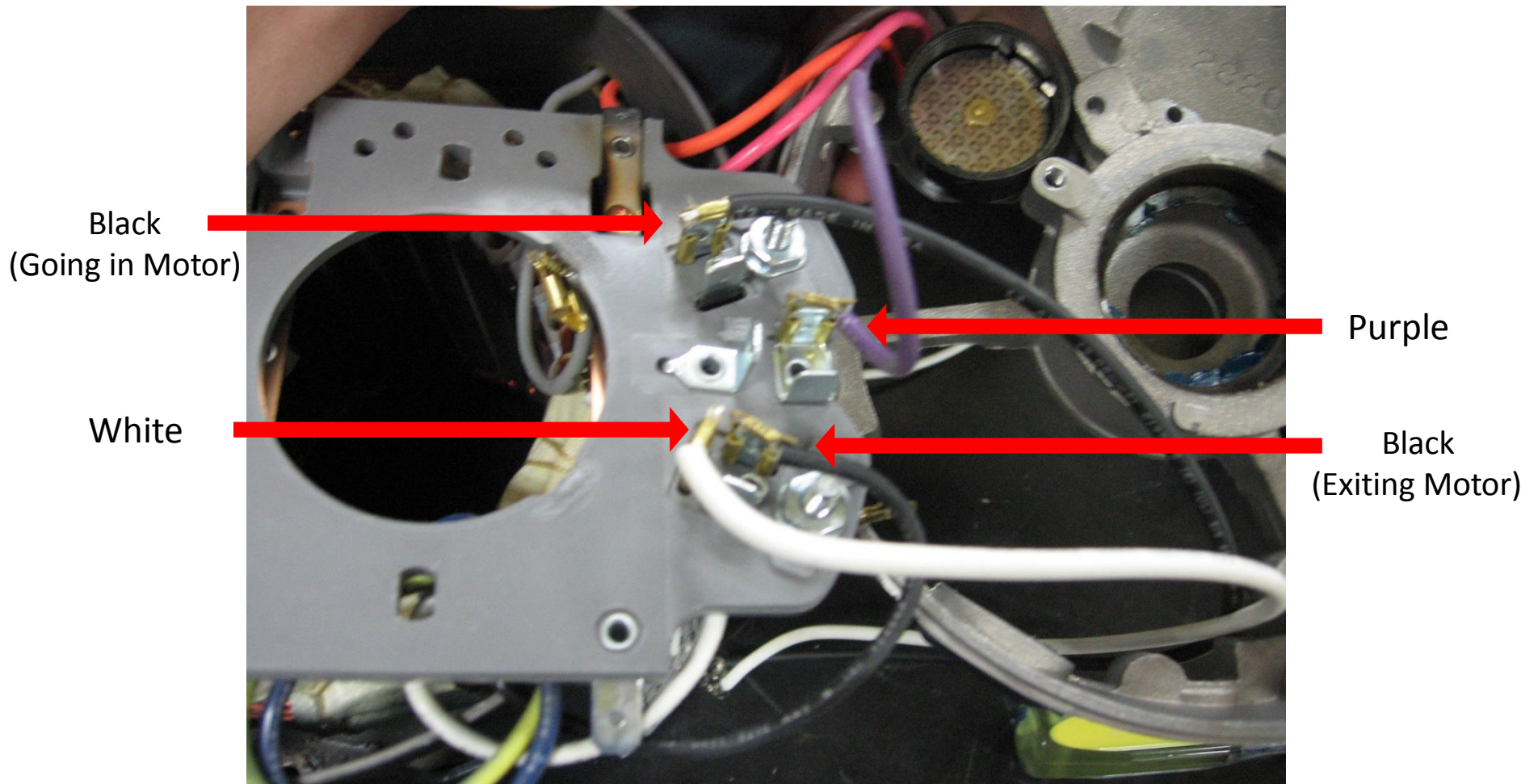
Remove two 1/4 screws to free the switch.



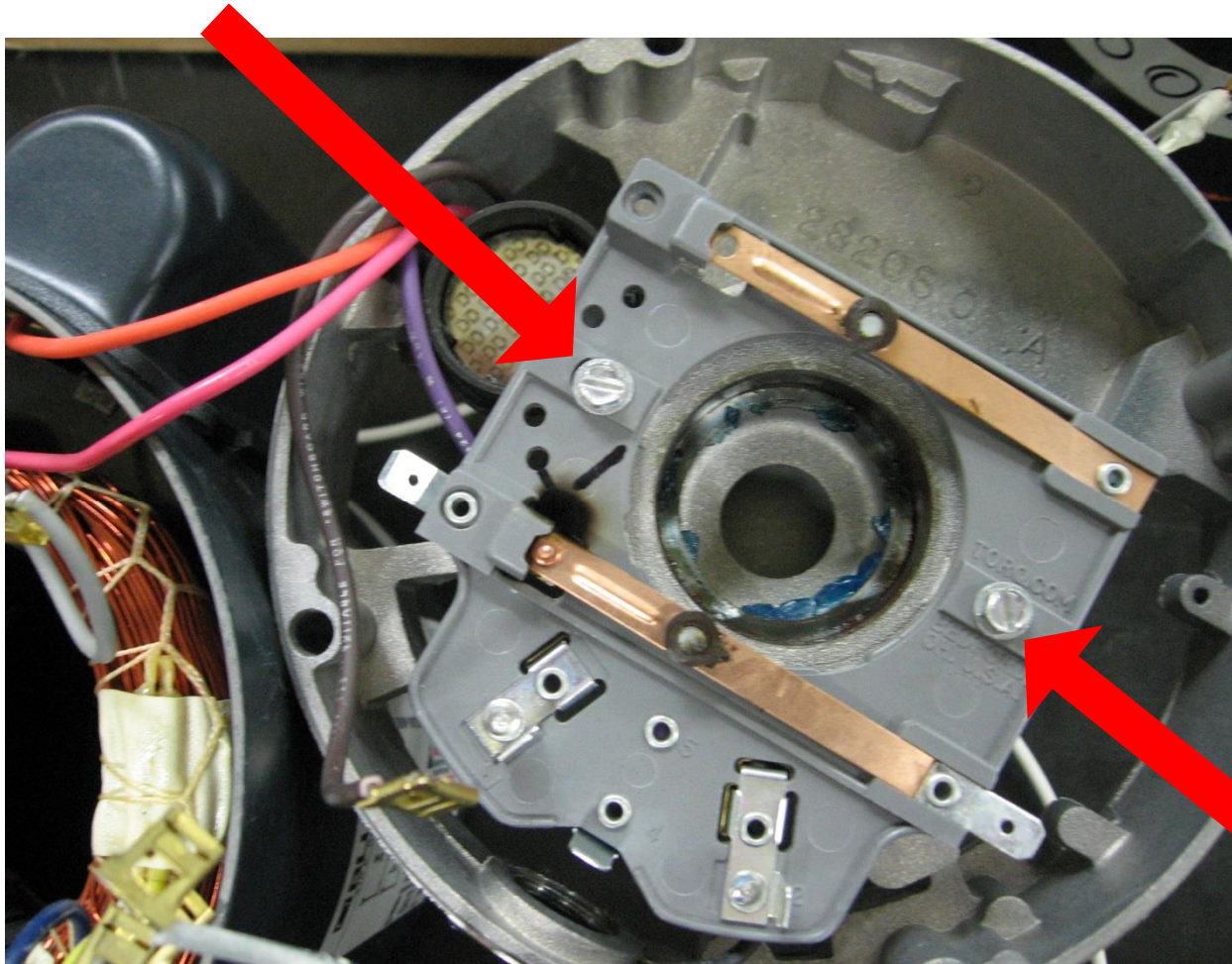
Remove the leads from the other side of the switch noting positions of leads on terminals.



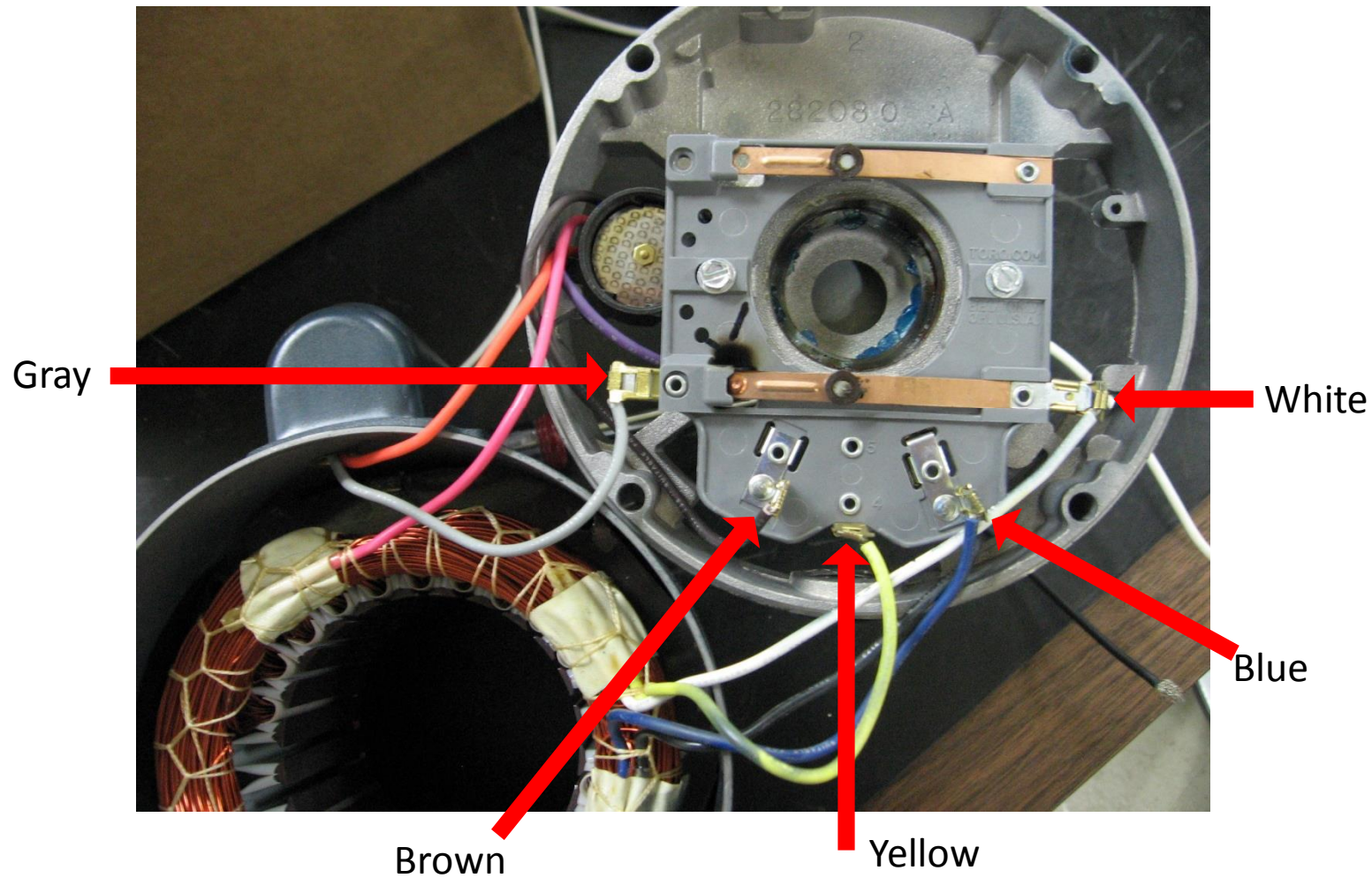
Replace the leads on the new switch (Carefully ensuring placement in correct positions.)



Replace the two 1/4 screws onto the new switch.

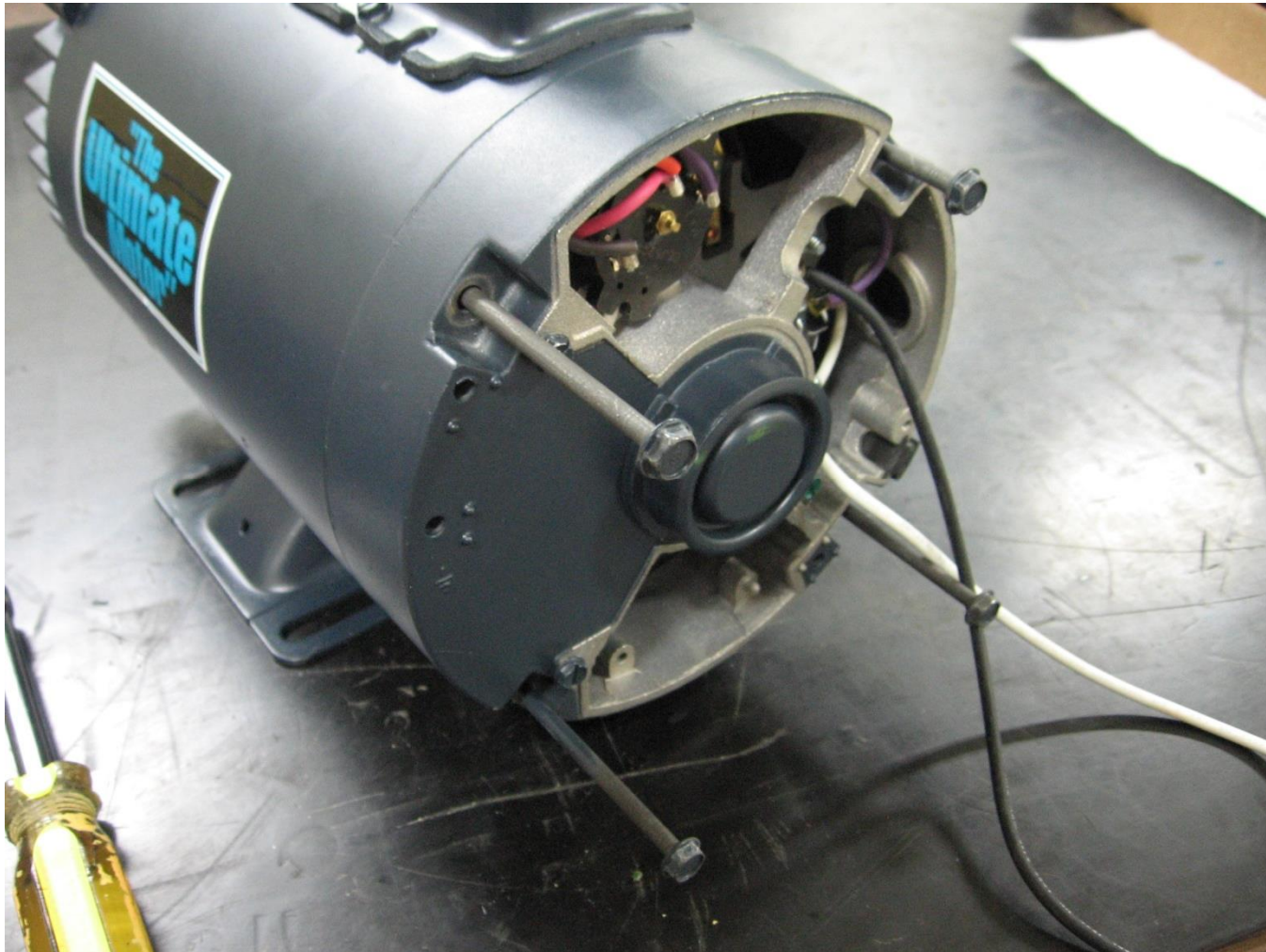


Replace the five leads on the new switch carefully ensuring right terminals.



Replace End Bell

(Be sure the thru bolts are aligned)



Screw Thru Bolts Back into Place

